



## ▶▶▶ PRINTING INSTRUCTIONS

### Instructions for Printing onto Dark and Light Color Fabric with Subli-Flex 202

**for 100% Cotton**

**Important Hint:** Mixed fibers and other textiles have to be tested by the user!

#### ▶▶▶ PRINT SETTINGS

##### **IMPORTANT!**

Only for use in Ink-Jet Printers and with Sublimation Inks!

**Image Mode:** Mirror Image

#### ▶▶▶ TRANSFER SETTINGS

	MATTE FINISH	HIGH GLOSS FINISH
<b>PRESSURE</b>	5 bar (70 PSI), max. pressure	5 bar (70 PSI), max. pressure
<b>TEMPERATURE</b>	180°C (360°F)	180°C (360°F)
<b>TIME</b>	10 seconds + 30 seconds	30 seconds

#### ▶▶▶ TRANSFER APPLICATION

- ▶ Print in "mirror image" mode.
- ▶ Cut the outlines.
- ▶ Weed the white areas.
- ▶ **First press the t-shirt for 5 seconds to remove moisture in the fabric.**
- ▶ Place the **FOREVER Subli-Flex 202** transfer onto the garment and put 5 sheets of copy paper on top.
- ▶ Press 10 seconds and **peel off** the backing paper after it is **completely cold.**
- ▶ Cover the transfer with **parchment paper** and press again for **30 seconds.**

- ▶ Print in "mirror image" mode.
- ▶ Cut the outlines.
- ▶ Weed the white areas.
- ▶ **First press the t-shirt during 5 seconds to TAKE OFF the humidity in the textile.**
- ▶ Place the **FOREVER Subli-Flex 202** transfer onto the garment and put 5 sheets of copy paper on top.
- ▶ Press **10 seconds, remove the 5 sheets off** and press again for 30 seconds.
- ▶ **Peel off** the backing paper after it is **completely cold.**

#### ▶▶▶ WASHING

- ▶ (cold wash cycle).

#### ▶▶▶ IRONING

- ▶ **When ironing cover the print with parchment paper.**

