

ACP Technologies

Water Bottle Wrap – Aluminum Water Bottles

- 1) Preheat oven to 400°F, remove the cap from the top of the bottle
- 2) Print and cut transfer, apply image to be transferred face down onto the bottle. Cover transfer with a piece of plain protective paper cut to the same size.
- 3) Attach Wrap to water bottle by securing the catch block around the water bottle
- 4) Engage the catch block with catch bar - adjust tension bolt until snug – irreparable damage to the wrap and water bottle will occur if clamp is too tight
- 5) Place the wrapped water bottle upside down on the center rack of oven allowing air space between mugs and oven walls
- 6) Bake for 6-8 minutes - baking times will vary depending on oven, ink type, transfer type and the number of water bottles being baked
- 7) Using an oven mitt, carefully remove the wrapped water bottle from the oven
- 8) Remove wrap, transfer, and protective paper
- 9) Allow water bottle to cool using a fan blowing down on the mug angled down at 45 degrees.